

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : FutureChem SIPA Hydrate

1.2. Other means of identification

Synonyms : 20205-AH

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Polymer preparations and compounds
Restrictions on use : Not determined

1.4. Supplier's details

FutureFuel Chemical Company
2800 Gap Road
P.O. Box 2357
Batesville, AR, 72501
T 870-698-3000
productsafety@ffcm.com - www.futurefuelcorporation.com

1.5. Emergency phone number

Emergency number : CHEMTREC 24 Hour Emergency: (800) 424-9300; Chemtrec International Telephone Number: 703-527-3887; South Korea: Toll-free, 080-880-0454

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 1	H314	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation
Precautionary statements (GHS US) : P260 - Do not breathe dusts or mists.
P264 - Wash hands, forearms and face thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P312 - Call a poison center or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P363 - Take off immediately all contaminated clothing and wash it before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
1,3-Benzenedicarboxylic acid, 5-sulfo-	CAS-No.: 22326-31-4	≥ 91.5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
Water	CAS-No.: 7732-18-5	≤ 8	Not classified.
Sulfuric acid	CAS-No.: 7664-93-9	≤ 0.5	Skin Corr. 1A, H314 Eye Dam. 1, H318

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
-----------------------------------	--------------------------

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: In case of fire, corrosive gases come free.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Precautionary measures fire	: Evacuate area. Eliminate all ignition sources if safe to do so. Exercise caution when fighting any chemical fire.
Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
------------------	---

For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel.
Environmental precautions	: Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment	: Using a clean shovel, put the material in a dry container and cover without compressing it.
Methods for cleaning up	: Mechanically recover the product.
Other information	: Dispose of materials or solid residues at an authorized site.

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Sulfuric acid (7664-93-9)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	0.2 mg/m ³ (thoracic particulate matter)
ACGIH chemical category	Suspected Human Carcinogen contained in strong inorganic acid mists
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	1 mg/m ³

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Protective gloves
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Solid
Appearance	: Crystalline solid.
Color	: White
Odor	: Odorless
Odor threshold	: No data available
pH	: < 2
Melting point	: 264.7 °C
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: Soluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Explosion limits	: Not applicable
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified.
Acute toxicity (dermal) : Not classified.
Acute toxicity (inhalation) : Not classified.

1,3-Benzenedicarboxylic acid, 5-sulfo- (22326-31-4)

LD50 oral rat	2600 mg/kg (Source: NLM_CIP)
ATE US (oral)	2600 mg/kg body weight

Water (7732-18-5)

LD50 oral rat	> 90 ml/kg (Source: FOOD_JOURN)
LD50 oral	≈ 90000 mg/kg

Sulfuric acid (7664-93-9)

LD50 oral rat	2140 mg/kg (Source: JAPAN_GHS)
LC50 Inhalation - Rat	0.375 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns.
pH: < 2

Serious eye damage/irritation : Causes serious eye damage.
pH: < 2

Respiratory or skin sensitization : Not classified.

Germ cell mutagenicity : Not classified.

Carcinogenicity : Not classified.

Sulfuric acid (7664-93-9)

IARC group	1 - Carcinogenic to humans
National Toxicity Program (NTP) Status	Known Human Carcinogens
In OSHA Hazard Communication Carcinogen list	Yes

Reproductive toxicity : Not classified.
STOT-single exposure : May cause respiratory irritation.

1,3-Benzenedicarboxylic acid, 5-sulfo- (22326-31-4)

STOT-single exposure	May cause respiratory irritation.
----------------------	-----------------------------------

STOT-repeated exposure : Not classified.

Aspiration hazard : Not classified.

FutureChem SIPA Hydrate

Viscosity, kinematic	Not applicable
----------------------	----------------

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Burns.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.
Hazardous to the aquatic environment, short-term (acute) : Not classified.
Hazardous to the aquatic environment, long-term (chronic) : Not classified.

Sulfuric acid (7664-93-9)

LC50 - Fish [1] > 500 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static] Source: IUCLID)

12.2. Persistence and degradability

FutureChem SIPA Hydrate

Persistence and degradability Not established.

12.3. Bioaccumulative potential

Sulfuric acid (7664-93-9)

BCF - Fish [1] (no bioaccumulation)

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone : Not classified.
Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations : Disposal must be done according to official regulations.
Product/Packaging disposal recommendations : Comply with applicable regulations for solid waste disposal. Disposal must be done according to official regulations.
Additional information : Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

UN-No. (DOT) : UN3261
UN-No. (IMDG) : 3261
UN-No. (IATA) : 3261

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Corrosive solid, acidic, organic, n.o.s. (5-SULFOISOPHTHALIC Acid)
Proper Shipping Name (IMDG) : CORROSIVE SOLID, ACIDIC, ORGANIC, N.O.S. (5-SULFOISOPHTHALIC Acid)
Proper Shipping Name (IATA) : Corrosive solid, acidic, organic, n.o.s. (5-SULFOISOPHTHALIC Acid)

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 8

Hazard labels (DOT) : 8



IMDG

Transport hazard class(es) (IMDG) : 8

Hazard labels (IMDG) : 8



IATA

Transport hazard class(es) (IATA) : 8

Hazard labels (IATA) : 8



14.4. Packing group

Packing group (DOT) : II

Packing group (IMDG) : II

Packing group (IATA) : II

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No. (DOT) : UN3261

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

DOT Special Provisions (49 CFR 172.102)	: IB8 - Authorized IBCs: Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N); Rigid plastics (11H1, 11H2, 21H1, 21H2, 31H1 and 31H2); Composite (11HZ1, 11HZ2, 21HZ1, 21HZ2, 31HZ1 and 31HZ2); Fiberboard (11G); Wooden (11C, 11D and 11F); Flexible (13H1, 13H2, 13H3, 13H4, 13H5, 13L1, 13L2, 13L3, 13L4, 13M1 or 13M2). IP2 - When IBCs other than metal or rigid plastics IBCs are used, they must be offered for transportation in a closed freight container or a closed transport vehicle. IP4 - Flexible, fiberboard or wooden IBCs must be sift-proof and water-resistant or be fitted with a sift-proof and water-resistant liner. T3 - 2.65 178.274(d)(2) Normal..... 178.275(d)(2) TP33 - The portable tank instruction assigned for this substance applies for granular and powdered solids and for solids which are filled and discharged at temperatures above their melting point which are cooled and transported as a solid mass. Solid substances transported or offered for transport above their melting point are authorized for transportation in portable tanks conforming to the provisions of portable tank instruction T4 for solid substances of packing group III or T7 for solid substances of packing group II, unless a tank with more stringent requirements for minimum shell thickness, maximum allowable working pressure, pressure-relief devices or bottom outlets are assigned in which case the more stringent tank instruction and special provisions shall apply. Filling limits must be in accordance with portable tank special provision TP3. Solids meeting the definition of an elevated temperature material must be transported in accordance with the applicable requirements of this subchapter.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 212
DOT Packaging Bulk (49 CFR 173.xxx)	: 240
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 15 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 50 kg
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other	: 53 - Stow "separated from" alkaline compounds,58 - Stow "separated from" cyanides

IMDG

Special provision (IMDG)	: 274
Limited quantities (IMDG)	: 1 kg
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P002
IBC packing instructions (IMDG)	: IBC08
IBC special provisions (IMDG)	: B21, B4
Tank instructions (IMDG)	: T3
Tank special provisions (IMDG)	: TP33
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: B
Segregation (IMDG)	: SGG1, SG36, SG49
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.

IATA

Special provision (IATA)	: A3, A803
PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y844
PCA limited quantity max net quantity (IATA)	: 5kg
PCA packing instructions (IATA)	: 859
PCA max net quantity (IATA)	: 15kg
CAO packing instructions (IATA)	: 863
CAO max net quantity (IATA)	: 50kg

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

ERG code (IATA) : 8L

SECTION 15 Regulatory information

15.1. Federal regulations

FutureChem SIPA Hydrate

SARA Section 311/312 Hazard Classes	Health hazard - Specific target organ toxicity (single or repeated exposure) Health hazard - Skin corrosion or Irritation Health hazard - Serious eye damage or eye irritation
-------------------------------------	--

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Sulfuric acid (7664-93-9)

CERCLA RQ	1000 lb
Section 302 EPCRA Reportable Quantity (RQ)	1000 lb
SARA Section 302 Threshold Planning Quantity (TPQ)	1000 lb

15.2. International regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Sulfuric acid(7664-93-9)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Revision date : 5/13/2025
Issue date : 4/16/2019

Full text of hazard classes and H-statements

H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage

FutureChem SIPA Hydrate

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Full text of hazard classes and H-statements	
H319	Causes serious eye irritation
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

DISCLAIMER OF LIABILITY The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable